

5/40

SPLIT

DART AEROSPACE LTD	Work Order:	24312 B
Description: Bearing	Part Number:	D3284-011
Drawing: D3284 Rev. A	Qty:	6 72
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	PH	05.09.21	10
2	PG	Issue P/O: <u>2008609</u> to Eagle Copters Order P/N: 205-060-101-001 Certificate of Conformity is required	UA	05.09.26	10
3	RG	Receive and Inspect for transit damage Ensure the Certificate of Conformity is attached	DL	05/10/03	6
4	ST	Identify and Stock	CL	05/10/11	6
5	AC	Cost / part: <u>230.19</u>	SUR	05.10.12	6
6	DC	Close W/O <u>776.81</u> Inspect Level 21	LP	05/10/12	6

Rev	Date	Change	Revised By	Approved
A	04.05.13	New Issue	KJ/DS	##

RELEASED
04 05.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/10/12

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1, PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 24312

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 20, 2005
09:59 am

Work Order No : 0024312
Project Name : D3284-011
Project For : WK540
Work Order Type : Main
Main WO Number :
House Part Number : D3284-011
Description : Bearing
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 09-20-05
Est Finish Date : 10-05-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

Eagle Copters Maintenance Ltd .

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-05-018150



Sold To: SO05-02578.002

Sold Date: 9/30/2005 9:40:27PM

Part No: 205-060-101-001

Description: ROD END

Serial No:

Condition: New

Qty Sold: 6.00

Cure Date:

Manufacturer Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

September 30, 2005

Inspector

Lic. No./Stamp

Eagle
6-81 29

Maintenance Release